

NPIC/TSSG/DED-1307-68
7 August 1968

MEMORANDUM FOR: Contract Administrator: [REDACTED]

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SUBJECT: Inventory

This is the result of the inventory conducted at [REDACTED]
on 1-5 August 1968. Many purchased parts on which no work was done by
[REDACTED] are not included.

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1 August 1968

B-16767	Terminal block	200	Complete except deburring
B-15016	Block, Y rail support	192	Complete except degreasing & anodizing
R-16833	Bracket	108	Complete (3 holes drilled & tapped)
B-16282	Elevating pinion shaft housing	183	Ends milled, large hole drilled & counter bored
C-16581	Electric drive housing	110	Needs cross drill & bore thru, needs 8 corner radii, needs deburring
B-11762	Vertical rail	577	Needs ends ground & deburring (412 required)
B-16867-1	Sprocket mod.	27 (-1)	Complete
B-16867-2		27 (-2)	Complete
		90 (-1 or -2)	Partially complete. (Needs bushing & turning for -1) (Needs bushing & turning & facing for -2)
B-16867-3		88 (-3)	Complete
A16557	Sprocket mod.	196	All but 28 complete (28 need deburring)
B-11647-2-C	Horizontal stabilizer bar assembly	173	Rods cut to length
16896	Guard, chain	+29	Complete assembly
16841	Plate, X rail support	271	160 complete, +91 all but polishing
B-15778	Shim, circular bearing	196	Complete
SA-17139	Shim, scope carriage to X housing	114	Complete
		223	Complete

2 August 1968

B-15149	Roller, film	503	Sent out to [REDACTED] (P.O. 1091)
B-15510	Shafts, stainless steel	494	Sent out to be teflon coated (P.O. 1176)
B-17217	Brush, housing, X travel	105	Sent out for fabrication by [REDACTED] (P.O. 1120)
A-16915	Spacer, clutch, X travel	300	Sent out for fabrication by [REDACTED] (P.O. 1120)
A-16766	Spacer-washer, fine feed	200	Sent out for fabrication by [REDACTED] (P.O. 1120)
A-16568	Housing, mini clutch	250	Sent out for fabrication by [REDACTED] (P.O. 1120)

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A-16731-1 Guide, "X" rail support	160	Complete
A-16731-2 Guide "X" rail support	166	Complete
B-16319 Block idler slick	52	Complete with pins
	+182	Complete but no pins
A-16562 Gear, worm, mod.	88	Complete
A-16567 Gear, mod.	5	Complete & in next assembly
	+30	Complete
	+206	Complete
B-16578 Ring, bearing take up	342	Complete
A-16580 Shaft, fine feed	223	Complete
C-16583 Ring, optics, inner	86	Complete
	+9	Complete and in next assembly
C-16587 Support, optics slide	62	Complete (done outside?)
B-16588 Housing, worm gear, fine feed	92	Complete
A-16589 Cover, worm gear housing	114	Complete
C-16590 Ring, optics, outer	85	Complete (done outside?)
	+9	Complete & in next assembly
B-16675 Disc, brake	328	Complete (done outside?)
	+9	Complete & in next assembly
B-16695 Bracket, shaft & chain	214	Complete
A-16732 Girder, X-rail support	380	Complete (done outside)
A-16737 Plate, clutch mounting X fine feed	227	Complete
B-16738 Housing, Y fine feed	106	Complete
	+6	In next assembly
A-16746 Block, chain print Y travel	151	Complete
A-16760 Block, chain rear travel	207	Complete
A-16762-A Link, X travel	230	Complete
B-16748 Race bearing (outer)	360	Complete
	+18	In next assembly
B-16748-1 Race bearing (inner)	281	Complete
	+18	In next assembly
B-16761 Block, sprocket, Idley	308	Complete
A-16765 Spring washer	224	Complete
A-16769 Gear, mod, fine feed	185	Complete
A-16774 Lever, lock optics ring	131	Complete
	+9	in next assembly
A-16775 Lock, optics ring	118	Complete
	+9	in next assembly
A-16776 Spring, bearing stop	452	Complete
	+9	In next assembly

5 August 1968

B-15238 Hinge, cover	25	Cut to length (needs holes drilled, hinge pin riveted).
C-16291-1 Plate, carriage support	75	Complete except anodizing
	+ 26	Complete and anodized

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C-16291-2 Plate, carriage support	75	Complete except anodizing
	+29	Complete & anodized
C-16295-1 Housing, bushing Y	101	To be anodized
	+10	Anodized
C-16295-2 Housing, bushing Y	101	To be anodized
	+13	Anodized
A-15719 Heat sink	285	Complete
	+124	In next assembly
B-16221 Circuit, hi-intensity	124	Need potting
B-17225 Brush, housing Y travel	108	Needs notch milled, saw cuts & deburring
R-17015 Box, control	51	Need bracket
	+25	Ready to be anodized
	+25	Being anodized
D-17216 Base	51	Backs, +51 bottoms
	+96	Cold rolled bars with holes, etc.
	+100	Uprights (capped & drilled)
	+149	Back supports, + 50 bottom cross supports
C-17037 Assembly "X" bearing house	21	Complete
C-16996 Support assembly	96	Complete
A-16944 Pad, heel, optics	412	Complete
A-16835 Armature, clutch	62	Complete
A-16807 Knob, mod.	388	Complete & ? to be modified
B-16296-1 Miniature pitch sprocket, mod.	97	Need slots & deburring
B-16296-2 Miniature pitch sprocket, mod	48	Need slots and deburring
B-16834 Housing, connector	220	Cut to size only
C-16586 Channel, X rail bearing	77	Complete except anodizing
R-16987 Plate, rear	206	Rough cut to size only
R-16998 Plate, front		
D-16810 Plate, end	206	Rough cut to size only
C-16677-A Plate, center	185	Prog.
	+9	Cut to size only
A-16832 Plate, cable support	208	Complete except paint
A-16669 Spacer, shaft cross	302	Complete except paint

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NPIC/TSSG/DED

Distribution:

Orig & 1 - Addressee

1 - NPIC/TSSG/DED

2 - NPIC/TSSG/DED